



392-N

Electric threading machine

Mod. 392 could thread metallic pipe and solid bars from 1/4 up to 2" gas. This threading machine has a rotating head and a self-centering vice, that slides longitudinally and trasversally on ground steel guides for a pipe's coaxial feeding and locking into the die-head.

TECHNICAL FEATURES

- Three-phases motor with 2 speeds
400V/50HZ/kW 1,9/1,4 - 2830/1400 RPM
- Single-phase motor 1 speed
230V/50HZ/kW 1,1 - 1435 RPM
- Motor with special voltage on request
- Control console and protective screen
- Die-head's speed 1°:25
- Die-head's hole: Ø 70 mm
- Vice-stroke: 170 mm
- Closed circuit for refrigeration and lubrication.
- Double filter tank for oil collection
- Dimensions: lenght 880 mm, width 330 mm, height without stand 380 mm, height with stand 950 mm
- Weight: kg. 95

STANDARD VERSIONS

Mod. 392-N - 400V/50Hz
3-phase, 2 speeds

Mod. 392-N - 230V/50Hz
single phase, 1 speed

Threading capacity

| THREADING PITCH | MINIMUM Ø | MAXIMUM Ø |
|---------------------------|-----------|-----------|
| Gas tapered thread (BSPT) | 1/4" | 2" |
| Gas cylindrical (BSPP) | 1/4" | 2" |
| American tapered (NPT) | 1/4" | 2" |
| Whitworth (BSW) | 5/16" | 1 1/2" |
| Metric (MA) | 6 | 39 |

ACCESSORIES SUPPLIED WITH MACHINE

- Stand (code 000437)
- Automatic opening die-head (code 000468)
- BSPT chasers 1/2-3/4
- BSPT chasers 1-2
- 2 liters threading oil